



DESCRIPTION

- a single pack high build chlorinated rubber finish
- conforms to AS/NZS 3750.11

PRINCIPAL CHARACTERISTICS

- build coat or top coat in a chlorinated rubber coating system
- resistant to salt and fresh water immersion
- resistant to splash of mild aqueous chemicals
- fire retarding properties
- fast drying
- can be applied at low temperatures
- resistant to fungus and mould growth
- not resistant to vegetable and animal fats and oil and solvents

COLOURS AND GLOSS

- Micaceous iron oxide range - low sheen

BASIC DATA AT 25° C

- solids content 42% by volume
- typical film thickness (per coat) 100 microns(dry), 240 microns(wet)
- theoretical spreading rate 4.2 m²/l for 100 microns(dry)
- touch dry after 2 hours
- overcoating interval .. min. 8 hours for first coat. 24 hours required
between subsequent coats
max. unlimited. Ensure surface is dry and free from
chalking and contamination
- shelf life (cool and dry place) at least 12 months

RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

- previous suitable coat must be dry and free from chalking and contamination and sufficiently roughened if necessary
- oil and grease should be removed from all surfaces in accordance with AS 1627.1 solvent cleaning
- substrate temperature must be at least 3°C above dew point
- relative humidity should not exceed 85%

INSTRUCTIONS FOR USE

- stir well before use with a flat bladed stirrer or mechanical mixer
- the temperature of the paint must be above 15°C, otherwise extra thinner may be required to obtain application viscosity
- too much thinner will result in lower sag resistance and slower cure
- adequate ventilation must be continuously maintained during application and curing
- for recommendations outside those contained in this data sheet, refer to Wattyl



APPLICATION

- **AIRLESS SPRAY**
 - recommended thinner Thinner L703
 - volume of thinner up to 10%
 - nozzle orifice..... approx. 0.43 - 0.48 mm (0.017 - 0.019 inch)
 - nozzle pressure 12 - 15 MPa (1700 - 2100 psi)

- **AIR SPRAY**
 - recommended thinner Thinner L703
 - volume of thinner up to 20%
 - nozzle orifice..... 1.8 - 2mm
 - nozzle pressure 0.2 - 0.3 MPa (30 - 50 psi)

- **BRUSH/ROLLER**
 - recommended thinner Thinner L703
 - volume of thinner up to 10%

The maximum dry film thickness that can be achieved when brushing/rolling is 50 microns. Multiple coats may be required to achieve the recommended dry film thickness

- **CLEANING SOLVENT** Thinner L703

SAFETY PRECAUTIONS

- flammable. Avoid contact with heat and naked flame
- avoid contact with skin and eyes
- use gloves, mask and goggles during application
- provide adequate ventilation when using in confined spaces
- this product is intended for use in industrial situations by professional applicators in accordance with the advice given on this sheet. All work involving the use and application of this product should be carried out in compliance with all relevant Health, Safety & Environmental standards and regulations and must not be used without reference to the Material Safety Data Sheet (MSDS)

CUSTOMER SERVICE HOTLINE 132101 (Aust)

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